

**Work Order ID 64580**

Page 1

Thursday, December 09, 2010 10:28:56 AM

Item ID: D206-642-113

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube LH

Start Date: 12/8/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/14/2010 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date: 10-12-9

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile &amp; type labels per PPP206-642-113 CHG001

Sulog 102

11/5/31 BG 11-5-31

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

11/5/31 D

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

Sulog 102

71  
LH

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 64580**

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Item ID: D206-642-113

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube LH

Start Date: 12/8/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/14/2010 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD206-642-113 Location: _____ PPP Rev: <u>draft</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/6/2 LD11/6/2 [Signature]  
MF  
11-06-02

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 64580

Parent Item: D206-642-113

Parent Item Name: Skidtube LH



Start Date: 12/8/2010

Required Date: 12/14/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.12.08 PER REV:N DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3-41A		Purchased	No			110	Each	420.0000	8				
Bolt													

Location	Loc Qty	Loc Code
ST354	420	
112431	1	
114941	119	
115936	100	
116191	200	

AN4-6A		Purchased	No			110	Each	1,238.000	12				
Bolt													

Location	Loc Qty	Loc Code
ST356	1238	
112933	96	
113149	17	
115108	125	
115457	500	
115936	200	
116191	300	

AN4C5A		Purchased	No			110	Each	451.0000	1				
BOLT													

Location	Loc Qty	Loc Code
ST346	451	
110552	1	
112243	450	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Thursday, December 09, 2010 10:29:00 AM

Work Order ID: 64580

Parent Item: D206-642-113

Parent Item Name: Skidtube LH

Start Date: 12/8/2010

Required Date: 12/14/2010

Start Qty: 1.00

Required Qty: 1.00

AN5-7A Purchased No  
Bolt

110 Each 138.0000

8

8

M1165165

Location

Loc Qty

Loc Code

ST337

138

113149

100

115936

38

AN6-44A Purchased No  
Bolt

110 Each 55.0000

2

2

SP

Location

Loc Qty

Loc Code

ST344

55

110372

55

AN960C416 NAS1149C0463 Purchased No  
R washer

110 Each 29.0000

1

1

M117735

SP

Location

Loc Qty

Loc Code

ST346

29

100993

29

AN960JD10 NAS1149D0363J Purchased No  
Washer

110 Each 8.0000

8

8

M116583

4/13/18

Location

Loc Qty

Loc Code

ST

6

107715

6

ST335

2

105792

2

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Shop Packet Print

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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 64580

Parent Item: D206-642-113

Parent Item Name: Skid tub LH

Start Date: 12/8/2010

Required Date: 12/14/2010

Start Qty: 1.00

Required Qty: 1.00

AN960JD416 NAS1149D0463J Purchased No  
Washer

110 Each 30.0000

24 24



M117291

SP

Location	Loc Qty	Loc Code
ST300	24	
113288	24	
ST356	6	
115622	6	

AN960JD516 NAS1149D0563J Purchased No  
Washer

110 Each 34.0000

8 8



M117291

SP

Location	Loc Qty	Loc Code
ST	34	
103694	18	
107534	12	
109287	4	

AN960JD616 NAS1149D0663J Purchased No  
Washer

110 Each 0.0000

4 4



M117291

SP

D206-642-151 Manufactured No  
Replacement Skid tube

110 Each 0.0000

1 1



04611

12/11/12

D206-651-041 CH7001 Manufactured No  
206A/B GHW

110 Each 25.0000

1 1



115315

SP

Location	Loc Qty	Loc Code
FG120	25	
43839	6	
46160	19	

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 64580

Parent Item: D206-642-113

Parent Item Name: Skidtube L11



Start Date: 12/8/2010

Required Date: 12/14/2010

Start Qty: 1.00

Required Qty: 1.00

D2652

Manufactured No

110

Each

59.0000

16

16



Bushing



B67756 \$

Location

Loc Qty

Loc Code

FG

44

31985

44

ST020

15

61645

1

63991

14

D2661-1

Manufactured No

110

Each

6.0000

2

2



Saddle, LH Fwd Aft Out 206



\$

Location

Loc Qty

Loc Code

ST435

6

10472

1

9055

3

9911

2

D2662-1

Manufactured No

110

Each

7.0000

2

2



Saddle, LH In 206



11/5/31 \$

Location

Loc Qty

Loc Code

ST435

7

11110

2

7338

2

7373

3

2

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 64580

Parent Item: D206-642-113

Parent Item Name: Skidtube L

Start Date: 12/8/2010

Required Date: 12/14/2010

Start Qty: 1.00

Required Qty: 1.00

D2712

Manufactured No

110 Each

218.0000 10



Set Screw



10  
D65115

Location

Loc Qty

Loc Code

FG 50

29962 50

ST022 168

61331 168

D2884

Manufactured No

110 Each

44.0000 2



Saddle Spacer



2  
2

Location

Loc Qty

Loc Code

FG 10

29453 10

ST028 34

52302 34

D2885

Manufactured No

110 Each

63.0000 2



Saddle Spacer



2  
11/13/10

Location

Loc Qty

Loc Code

FG 10

29199 10

ST028 53

52303 53

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Thursday, December 09, 2010 10:29:00 AM

Work Order ID: 64580

Parent Item: D206-642-113

Parent Item Name: Skidtube Lin



Start Date: 12/8/2010

Required Date: 12/14/2010

Start Qty: 1.00

Required Qty: 1.00

D3413-1

Manufactured No

110 Each

27.0000

1

1



Ring



B669458

Location

Loc Qty

Loc Code

ST420

19

62961

19

ST473

8

51586

1

53446

7

MS21042L3

Purchased

No

110

Each

1,213.000

8

8



Nut



M116540

Location

Loc Qty

Loc Code

ST300

1213

114784

217

115835

996

MS21042L4

Purchased

No

110

Each

4,700.000

12

12



Nut



M116823 11/5/10

Location

Loc Qty

Loc Code

ST300

4700

1123143

2

115589

98

115621

1100

116188

3500

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

Thursday, December 09, 2010 10:29:00 AM

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Work Order ID: 64580

Parent Item: D206-642-113

Parent Item Name: Skidtube .H



Start Date: 12/8/2010

Required Date: 12/14/2010

Start Qty: 1.00

Required Qty: 1.00

MS21042L6

Purchased

No

110

Each

126.0000

2

2



Nut



11/15/31 SP M117343

## Location

## Loc Qty

## Loc Code

ST300

126

111578

4

114495

1

115300

71

116102

50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## 4.2 206A/B LOW GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

Item	Qty -113	Qty -114	Qty -151	Qty -149	Part Number	Description
	X				D206-642-113	SKIDTUBE INSTALLATION, LH
		X			D206-642-114	SKIDTUBE INSTALLATION, RH
	1	1	X		D206-642-151	SKIDTUBE
			1	X	D206-642-149	RUN-ON LANDING WEARPLATE KIT
	1	1			D206-651-041	206 GHW ADAPTER <sup>(2)</sup>
1			1		D3804-041	SKIDTUBE ASSEMBLY
2A			6		D2651-1	* PLUG <sup>(1)</sup>
2B			6		D2651-3	* O-RING <sup>(1)</sup>
3			1		D2646	* AFT CAP <sup>(1)</sup>
4			2		MS27039-1-08	* SCREW <sup>(1)</sup>
5			2		AN980JD10L	* WASHER <sup>(1)</sup>
6	1				D2661-1	SADDLE, FWD OUT, LH
6		1			D2661-2	SADDLE, FWD OUT, RH
7	1				D2662-1	SADDLE, FWD IN, LH
7		1			D2662-2	SADDLE, FWD IN, RH
8	1				D2661-1	SADDLE, AFT OUT, LH
8		1			D2661-2	SADDLE, AFT OUT, RH
9	1				D2662-1	SADDLE, AFT IN, LH
9		1			D2662-2	SADDLE, AFT IN, RH
10	8	8			AN3-41A	BOLT
11	16	16			D2652	BUSHING
12A	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8			AN960JD10	WASHER
13	4	4			AN5-7A	BOLT
14	4	4			AN5-7A	BOLT
15	8	8			AN960JD516	WASHER
16	12	12			AN4-6A	BOLT
17	24	24			AN960JD416	WASHER
18	12	12			MS21042-4	*NUT (OR MS21042L4)
20A				1	D3805-041	FWD WEARPLATE ASSY
21A				1	D3807-1	* GASKET <sup>(3)</sup>
22A				1	D3805-045	AFT WEARPLATE ASSY
23A				1	D3807-5	* GASKET <sup>(4)</sup>
26A				7	AN3-37A	BOLT
26B				7	AN960JD10	WASHER
26C				7	MS21042-3	NUT (OR MS21042L3)
26D				14	D3873-1	BUSHING
28	2	2			AN6-44A	BOLT
29A	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4			AN960JD616	WASHER
34	1	1			AN4C5A	BOLT
35	1	1			AN960C416	WASHER
36	1	1			D3413-1	RING
37	10	10			D2712	SET SCREW
38	2	2			D2884	SPACER
39	2	2			D2885	SPACER

NOTES: <sup>(1)</sup> DENOTES THAT PART IS INCLUDED WITH D3804-041 ASSEMBLY ABOVE  
<sup>(2)</sup> NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS  
<sup>(3)</sup> DENOTES THAT PART IS INCLUDED WITH D3805-041 ASSEMBLY ABOVE  
<sup>(4)</sup> DENOTES THAT PART IS INCLUDED WITH D3805-045 ASSEMBLY ABOVE

